

KNITTING MACHINES

Assessment Package

National Vocational
Certificate Level 2

Version 1 - July 2015

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Document Version

July, 2015

Islamabad, Pakistan

KNITTING MACHINES

Assessment Package

National Vocational
Certificate Level 2

Version 1 - July 2015



ASSESSMENT MATERIAL

EVIDENCE GUIDE

Qualification
Knitting Machine Operator
CS Code:
Level: 2
Credit: 17
Version: 1

SETUP KNITTING MACHINE ACCORDING TO WORK SPECIFICATION

CONTENTS

1. Assessment Summary and Record
2. Candidate Assessment
3. Assessor Judgment Guide
4. List of required tools/equipment, material and context of assessment

ASSESSMENT AND ASSESSOR DETAILS

Competent **Not Yet Competent**

Assessment **Re-Assessment**

Assessor's Name _____ Assessor's Code _____

Assessor's Signature _____ Date

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DD MM YYYY

CANDIDATE DETAILS

Candidate's Name _____
First Name Last Name

Father's Name _____

Institute Name and District _____

CNIC/BFORM #

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Registration Number issued by Assessment Body _____

Gender Male Female Transgender

Candidate's Consent I agree to the time and date of the assessment and am aware of the requirements of the assessment. I fully understand my rights of appeal.

Candidate's Signature _____

ASSESSMENT RESULTS SUMMARY FORM

You can use this coversheet as an *Assessment Results Summary Form*. Simply post a photocopy of this completed coversheet to **NAVTTCC**

NAVTTCC OFFICE ONLY

1. DATE FORM RECEIVED:

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DD MM YYYY

2. DATE ENTERED INTO DATABASE:

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DD MM YYYY

1

ASSESSMENT SUMMARY & RECORD

ACTIVITY	METHOD				DESIRED OUTCOMES	RESULT	
	WRITTEN	ORAL	PORTFOLIO	OBSERVATION		COMPETENT	NOT YET COMPETENT
NATURE OF ACTIVITY					DESIRED OUTCOMES FOR SUCCESSFUL ASSESSMENT OF COMPETENCY STANDARD: SETUP KNITTING MACHINE ACCORDING TO WORK SPECIFICATION		
Practical Skill Demonstration				✓	<ul style="list-style-type: none"> Setup knitting machine for the fabric production 		
Knowledge Assessment	✓	✓			<ul style="list-style-type: none"> Answer all questions your Assessor may have during the practical assessment. 		
Other Requirements			✓		<ul style="list-style-type: none"> N/A 		

2

CANDIDATE ASSESSMENT

Candidate's Name..... Father's Name

ALL WORK ASSESSED IN THIS COMPETENCY STANDARD MUST BE YOUR OWN WORK.

GUIDANCE TO CANDIDATE

To meet this standard you are required to complete the following tasks within **1 hours** timeframe:

- Setup single jersey circular knitting machine for fabric production

ACTIVITIES	CANDIDATE RESPONSE
1. Complete practical task of Setup knitting machine according to work specifications under observation by an assessor	<p>During a practical assessment, under observation by an assessor, I will correctly :</p> <ul style="list-style-type: none"> • Setup single jersey circular knitting machine for fabric production <ul style="list-style-type: none"> ✓ Arrange yarn according to the provided job order ✓ Check, replace/install needles in the single jersey circular knitting machine according to the provided job order ✓ Set knitting cams in the single jersey circular knitting machine according to the provided job order ✓ Load yarn into creels according to the fabric structure
2. Other requirements	<ul style="list-style-type: none"> • N / A
3. Answer any questions your assessor may have during the practical assessment	<p>My answers to questions are correct and demonstrate my understanding of the topics and their application.</p>

3

ASSESSOR JUDGEMENT GUIDE

Candidate's Name Father's Name.....

INSTRUCTIONS FOR ASSESSOR

This section contains minimum evidence requirements. Oral questioning may be used to clarify candidate understanding of the topic and its application.

ACTIVITIES	MINIMUM EVIDENCE REQUIRED	YES	NO	ASSESSOR COMMENTS
1. Complete practical task of setup knitting machine according to work specifications under observation by an assessor	During a practical assessment, under observation by an assessor, the candidate correctly carried out the following tasks:			
Prepare knitting machine for fabric production	Arranged yarn according to the provided job order			
	Checked, replaced/installed needles in the single jersey circular knitting machine according to the provided job order			
	Set knitting cams in the single jersey circular knitting machine according to the provided job order			
	Loaded yarn into creels according to the fabric structure			
2. Other requirements	NA			

<p>3. Answer any questions the assessor may have during the practical assessment</p>	<p>Candidate's answers to questions are correct and demonstrate understanding of the topics and their application.</p> <p>Assessor to document below all questions asked and candidate answers. Use extra sheets if required and attach.</p>			
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4

LIST OF TOOLS, EQUIPMENT, MATERIAL AND CONTEXT OF ASSESSMENT

INSTRUCTIONS	<p>This section contains information regarding;</p> <ul style="list-style-type: none"> Context of the assessment List of required tools and equipment. List of consumable items required during the service
1. Context of Assessment	This task will be performed in real time/simulated environment.

2. List of tools and equipment required (for five candidates)		
S. No	Items	Quantity
1.	Circular Single Jersey Knitting Machine	1
2.	Circular knitting needle MB 4 model with 30 diameter and 24 gauge	2250
3.	Circular Single Jersey Knit Cams 1 track	96
4.		
5.		
6.		
7.		

3. List of consumable items required (for five candidates)		
S. No	Items	Quantity
1	24 single yarn for circular single jersey knitting machine	4 bags (Per bag 24 cones)
2		
3		
4		
5		



ASSESSMENT MATERIAL

EVIDENCE GUIDE

Qualification
Knitting Machine Operators
CS Code:
Level: 2
Credit: 17
Version: 1

CARRYOUT KNITTING MACHINE OPERATIONS

CONTENTS

1. Assessment Summary and Record
2. Candidate Assessment
3. Assessor Judgment Guide
4. List of required tools/equipment, material and context of assessment

ASSESSMENT AND ASSESSOR DETAILS

Competent **Not Yet Competent**

Assessment **Re-Assessment**

Assessor's Name _____ Assessor's Code _____

Assessor's Signature _____ Date _____

DD	MM							YYYY	

CANDIDATE DETAILS

Candidate's Name _____
First Name Last Name

Father's Name _____

Institute Name and District _____

CNIC/BFORM #

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Registration Number issued by Assessment Body _____

Gender

Male Female Transgender

Candidate's Consent

I agree to the time and date of the assessment and am aware of the requirements of the assessment. I fully understand my rights of appeal.

Candidate's Signature _____

ASSESSMENT RESULTS SUMMARY FORM

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 DD MM YYYY

2. DATE ENTERED INTO DATABASE:

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 DD MM YYYY

1

ASSESSMENT SUMMARY & RECORD

ACTIVITY	METHOD				DESIRED OUTCOMES	RESULT	
	WRITTEN	ORAL	PORTFOLIO	OBSERVATION		COMPETENT	NOT YET COMPETENT
NATURE OF ACTIVITY					DESIRED OUTCOMES FOR SUCCESSFUL ASSESSMENT OF COMPETENCY STANDARD: CARRYOUT KNITTING OPERATIONS		
Practical Skill Demonstration				✓	<ul style="list-style-type: none"> Carryout knitting operations to produce fabric on knitting machines 		
Knowledge Assessment	✓	✓			<ul style="list-style-type: none"> Answer all questions your Assessor may have during the practical assessment. 		
Other Requirements			✓		<ul style="list-style-type: none"> N/A 		

2

CANDIDATE ASSESSMENT

Candidate's Name..... Father's Name

ALL WORK ASSESSED IN THIS COMPETENCY STANDARD MUST BE YOUR OWN WORK.

GUIDANCE TO CANDIDATE

To meet this standard you are required to complete the following tasks within **1 hours** timeframe:

- Produce and pack 2 kilograms single jersey fabric on circular knitting machine

ACTIVITIES	CANDIDATE RESPONSE
<p>1. Complete practical task of Carryout knitting operations under observation by an assessor</p>	<p>During a practical assessment, under observation by an assessor, I will correctly :</p> <ul style="list-style-type: none"> • Produce and pack 2 kilograms single jersey fabric on circular knitting machine <ul style="list-style-type: none"> ✓ Knot yarn on feeders to start production of single jersey fabric ✓ Start single jersey circular knitting machine for production ✓ Take sample of single jersey fabric from the machine in the start of production and match it with the provided sample swatch. ✓ Monitor circular knitting machine operations to detect and fix the faults of needle damage, yarn breakage, yarn variation, thick and thin fabric, needle shade, needle hole, sinker line, double hooked and oil leakage. ✓ Check the circular knitting machine for 50 counters/regulations to verify 2 kg single jersey fabric production. ✓ Cut 2 kg single jersey fabric roll from circular knitting machine using scissors ✓ Drop 2 kg single jersey fabric roll on fabric inspection machine to check the quality of fabric based on 4 point system ✓ Mark / paste barcode sticker having fabric details on 2 kg single jersey fabric roll
<p>2. Other requirements</p>	<ul style="list-style-type: none"> • N / A
<p>3. Answer any questions your assessor may have during the practical assessment</p>	<p>My answers to questions are correct and demonstrate my understanding of the topics and their application.</p>

3

ASSESSOR JUDGEMENT GUIDE

Candidate's Name Father's Name.....

INSTRUCTIONS FOR ASSESSOR

This section contains minimum evidence requirements. Oral questioning may be used to clarify candidate understanding of the topic and its application.

ACTIVITIES	MINIMUM EVIDENCE REQUIRED	YES	NO	ASSESSOR COMMENTS
1. Complete practical task of setup knitting machine according to work specifications under observation by an assessor	During a practical assessment, under observation by an assessor, the candidate correctly carried out the following tasks:			
Carryout knitting operations to produce fabric on knitting machines	Knotted yarn on feeders to start production of single jersey fabric			
	Started single jersey circular knitting machine for production			
	Took sample of single jersey fabric from the machine in the start of production and match it with the provided sample swatch.			
	Monitored circular knitting machine operations to detect and fix the faults of needle damage, yarn breakage, yarn variation, thick and thin fabric, needle shade, needle hole, sinker line, double hooked and oil leakage.			
	Checked the circular knitting machine for 50 counters/regulations to verify 2 kg single jersey fabric production.			
	Cut 2 kg single jersey fabric roll from circular knitting machine using scissors			
	Dropped 2 kg single jersey fabric roll on fabric inspection machine to check the quality of fabric based on 4 point system			
	Mark / paste barcode sticker having fabric details on 2 kg single jersey fabric roll			
2. Other requirements	NA			

3. Answer any questions the assessor may have during the practical assessment

Candidate's answers to questions are correct and demonstrate understanding of the topics and their application.

Assessor to document below all questions asked and candidate answers. Use extra sheets if required and attach.

4

LIST OF TOOLS, EQUIPMENT, MATERIAL AND CONTEXT OF ASSESSMENT

INSTRUCTIONS	<p>This section contains information regarding;</p> <ul style="list-style-type: none"> Context of the assessment List of required tools and equipment. List of consumable items required during the service
1. Context of Assessment	This task will be performed in real time/simulated environment.

2. List of tools and equipment required (for five candidates)		
S. No	Items	Quantity
1.	Circular Single Jersey Knitting Machine	1
2.	Fabric Cutter for GSM	5
3.	Fabric Inspection Table	1
4.	Scissors	5
5.	Weighing Scale	1
6.	Yarn Rate Testing Meter	5
7.	Yarn Tension Meter	5

3. List of consumable items required (for five candidates)		
S. No	Items	Quantity
1	24 single yarn for circular single jersey knitting machine	4 bags (Per bag 24 cones)
2	Gear oil	3 liters
3	White oil	3 liters
4	Barcode sticker	5 pcs
5		



ASSESSMENT MATERIAL

EVIDENCE GUIDE

Qualification

Knitting Machines Operators

CS Code:

Level: 2

Credit: 17

Version: 1

CARRY OUT REPAIR AND MAINTENANCE OF KNITTING MACHINES

CONTENTS

- 1. Assessment Summary and Record
2. Candidate Assessment
3. Assessor Judgment Guide
4. List of required tools/equipment, material and context of assessment

ASSESSMENT AND ASSESSOR DETAILS

Competent [] Not Yet Competent []

Assessment [] Re-Assessment []

Assessor's Name Assessor's Code

Assessor's Signature Date DD MM YYYY

CANDIDATE DETAILS

Candidate's Name First Name Last Name

Father's Name

Institute Name and District

CNIC/BFORM # []

Registration Number issued by Assessment Body

Gender Male [] Female [] Transgender []

Candidate's Consent I agree to the time and date of the assessment and am aware of the requirements of the assessment. I fully understand my rights of appeal.

Candidate's Signature

ASSESSMENT RESULTS SUMMARY FORM

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NAVTTCC OFFICE ONLY

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1

ASSESSMENT SUMMARY & RECORD

ACTIVITY	METHOD				DESIRED OUTCOMES	RESULT	
	WRITTEN	ORAL	PORTFOLIO	OBSERVATION		COMPETENT	NOT YET COMPETENT
NATURE OF ACTIVITY					DESIRED OUTCOMES FOR SUCCESSFUL ASSESSMENT OF COMPETENCY STANDARD: CARRY OUT REPAIR AND MAINTENANCE OF KNITTING MACHINES		
Practical Skill Demonstration				✓	<ul style="list-style-type: none"> Perform periodical repair and maintenance of knitting machines 		
Knowledge Assessment	✓	✓			<ul style="list-style-type: none"> Answer all questions your Assessor may have during the practical assessment. 		
Other Requirements			✓		<ul style="list-style-type: none"> N/A 		

2

CANDIDATE ASSESSMENT

Candidate's Name..... Father's Name

ALL WORK ASSESSED IN THIS COMPETENCY STANDARD MUST BE YOUR OWN WORK.

GUIDANCE TO CANDIDATE

To meet this standard you are required to complete the following tasks within **1 hour** timeframe:

- Perform repair and maintenance of single jersey circular knitting machine

ACTIVITIES	CANDIDATE RESPONSE
1. Complete practical task of carry out repair and maintenance of knitting machines according to work specifications under observation by an assessor	During a practical assessment, under observation by an assessor, I will correctly : <ul style="list-style-type: none"> • Perform repair and maintenance of single jersey circular knitting machine <ul style="list-style-type: none"> ✓ Check and repair/replace the single jersey circular knitting machine needles and needle quality timings. ✓ Check and repair/replace the single jersey circular knitting machine yarn feeders and yarn carrier timings. ✓ Check and repair/replace the single jersey circular knitting machine cam boxes. ✓ Check and repair/replace the single jersey circular knitting machine sinker boxes and sinker timings. ✓ Check and repair/replace the single jersey circular knitting machine master wheel timing. ✓ Clean the single jersey circular knitting machine needles, cam boxes, sinkers, winder, main bearing, cylinder, top kit and total machine area with cloth and air compressor. ✓ Perform oiling of the single jersey circular knitting machine gear box. ✓ Perform greasing of the single jersey circular knitting machine main bed, main bearing, winder, winder box, winder shafts, motor shaft and master wheel.
2. Other requirements	<ul style="list-style-type: none"> • N / A
3. Answer any questions your assessor may have during the practical assessment	My answers to questions are correct and demonstrate my understanding of the topics and their application.

3

ASSESSOR JUDGEMENT GUIDE

Candidate's Name Father's Name.....

INSTRUCTIONS FOR ASSESSOR

This section contains minimum evidence requirements. Oral questioning may be used to clarify candidate understanding of the topic and its application.

ACTIVITIES	MINIMUM EVIDENCE REQUIRED	YES	NO	ASSESSOR COMMENTS
1. Complete practical task of setup knitting machine according to work specifications under observation by an assessor	During a practical assessment, under observation by an assessor, the candidate correctly carried out the following tasks:			
Perform periodical maintenance as per schedule	Checked and repaired/replaced the single jersey circular knitting machine needles and needle quality timings.			
	Checked and repaired/replaced the single jersey circular knitting machine yarn feeders and yarn carrier timings.			
	Checked and repaired/replaced the single jersey circular knitting machine cam boxes.			
	Checked and repaired/replaced the single jersey circular knitting machine sinker boxes and sinker timings.			
	Checked and repaired/replaced the single jersey circular knitting machine master wheel timing.			
	Cleaned the single jersey circular knitting machine needles, cam boxes, sinkers, winder, main bearing, cylinder, top kit and total machine area with cloth and air compressor.			
	Performed oiling of the single jersey circular knitting machine gear box.			
	Performed greasing of the single jersey circular knitting machine main bed, main bearing, winder, winder box, winder shafts, motor shaft and master wheel.			
2. Other requirements	NA			

<p>3. Answer any questions the assessor may have during the practical assessment</p>	<p>Candidate's answers to questions are correct and demonstrate understanding of the topics and their application.</p> <p>Assessor to document below all questions asked and candidate answers. Use extra sheets if required and attach.</p>			
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4

LIST OF TOOLS, EQUIPMENT, MATERIAL AND CONTEXT OF ASSESSMENT

INSTRUCTIONS	<p>This section contains information regarding;</p> <ul style="list-style-type: none"> Context of the assessment List of required tools and equipment. List of consumable items required during the service
1. Context of Assessment	This task will be performed in real time/simulated environment.

2. List of tools and equipment required (for five candidates)		
S. No	Items	Quantity
1.	Circular Single Jersey Knitting Machine	1
2.	Circular knitting needle MB 4 model with 30 diameter and 24 gauge	2250
3.	Circular Single Jersey Knit Cams 1 track	96
4.	Circular Single Jersey Knitting Sinkers	2250
5.	Air Compressor 8 Bars	1
6.	Fabric Inspection Table	1
7.	Fabric Cutter for GSM	5
8.	Weighing Scale	1
9.	Yarn Rate Testing Meter	5
10.	Yarn Tension Meter	5

3. List of consumable items required (for five candidates)		
S. No	Items	Quantity
1	24 single yarn for circular single jersey knitting machine	4 bags (Per bag 24 cones)
2	Cleaning Cloth 2 square feet	5 pcs
3	Grease	1 kg
4	Gear Oil	3 liters
5	White Oil	3 liters



ASSESSMENT MATERIAL EVIDENCE GUIDE	<h1>KNITTING MACHINE OPERATOR</h1>
Qualification Knitting Machines Operator CS Code: Level: 2 Credit: 80 Version: 1	

CONTENTS	1. Assessment Summary and Record 2. Candidate Assessment 3. Assessor Judgment Guide 4. List of required tools/equipment, material and context of assessment
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ASSESSMENT AND ASSESSOR DETAILS	Competent <input type="checkbox"/> Not Yet Competent <input type="checkbox"/>									
	Assessment <input type="checkbox"/> Re-Assessment <input type="checkbox"/>									
	Assessor's Name Assessor's Code Assessor's Signature Date <table border="1" style="display: inline-table; border-collapse: collapse;"> <tr> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> </tr> </table> <div style="display: flex; justify-content: space-between; width: 100%;"> DD MM YYYY </div>									

CANDIDATE DETAILS	Candidate's Name <div style="display: flex; justify-content: space-between; width: 100%; font-size: small;"> First Name Last Name </div> Father's Name Institute Name and District CNIC/BFORM # <table border="1" style="display: inline-table; border-collapse: collapse;"> <tr> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> <td style="width: 20px; height: 20px;"></td> </tr> </table> Registration Number issued by Assessment Body Gender Male <input type="checkbox"/> Female <input type="checkbox"/> Transgender <input type="checkbox"/> Candidate's Consent I agree to the time and date of the assessment and am aware of the requirements of the assessment. I fully understand my rights of appeal. Candidate's Signature																				

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1

ASSESSMENT SUMMARY & RECORD

ACTIVITY	METHOD				DESIRED OUTCOMES	RESULT	
	WRITTEN	ORAL	PORTFOLIO	OBSERVATION		COMPETENT	NOT YET COMPETENT
NATURE OF ACTIVITY					DESIRED OUTCOMES FOR SUCCESSFUL ASSESSMENT OF QUALIFICATION: KNITTING MACHINE OPERATOR		
Practical Skill Demonstration				✓	<ul style="list-style-type: none"> • Setup knitting machine for the fabric production • Carryout knitting operations to produce fabric on knitting machines • Perform periodical repair and maintenance of knitting machines 		
Knowledge Assessment	✓	✓			<ul style="list-style-type: none"> • Answer all questions your Assessor may have during the practical assessment. 		
Other Requirements			✓		<ul style="list-style-type: none"> • N/A 		

2

CANDIDATE ASSESSMENT

Candidate's Name..... Father's Name

ALL WORK ASSESSED IN THIS COMPETENCY STANDARD MUST BE YOUR OWN WORK.

GUIDANCE TO CANDIDATE

To meet this standard you are required to complete the following tasks within **3 hours** timeframe:

- Setup single jersey circular knitting machine for fabric production
- Produce and pack 2 kilograms single jersey fabric on circular knitting machine
- Perform repair and maintenance of single jersey circular knitting machine

ACTIVITIES	CANDIDATE RESPONSE
<p>1. Complete practical task of carry out repair and maintenance of knitting machines according to work specifications under observation by an assessor</p>	<p>During a practical assessment, under observation by an assessor, I will correctly :</p> <ul style="list-style-type: none"> • Setup single jersey circular knitting machine for fabric production <ul style="list-style-type: none"> ✓ Arrange yarn according to the provided job order ✓ Check, replace/install needles in the single jersey circular knitting machine according to the provided job order ✓ Set knitting cams in the single jersey circular knitting machine according to the provided job order ✓ Load yarn into creels according to the fabric structure • Produce and pack 2 kilograms single jersey fabric on circular knitting machine <ul style="list-style-type: none"> ✓ Knot yarn on feeders to start production of single jersey fabric ✓ Start single jersey circular knitting machine for production ✓ Take sample of single jersey fabric from the machine in the start of production and match it with the provided sample swatch. ✓ Monitor circular knitting machine operations to detect and fix the faults of needle damage, yarn breakage, yarn variation, thick and thin fabric, needle shade, needle hole, sinker line, double hooked and oil leakage. ✓ Check the circular knitting machine for 50 counters/regulations to verify 2 kg single jersey fabric production. ✓ Cut 2 kg single jersey fabric roll from circular knitting machine using scissors ✓ Drop 2 kg single jersey fabric roll on fabric inspection machine to check the quality of fabric based on 4 point system ✓ Mark / paste barcode sticker having fabric details on 2 kg single jersey fabric roll • Perform repair and maintenance of single jersey circular knitting machine <ul style="list-style-type: none"> ✓ Check and repair/replace the single jersey circular knitting machine needles and needle quality timings. ✓ Check and repair/replace the single jersey circular knitting machine yarn feeders and yarn carrier timings. ✓ Check and repair/replace the single jersey circular knitting machine cam boxes. ✓ Check and repair/replace the single jersey circular knitting machine sinker boxes and sinker timings. ✓ Check and repair/replace the single jersey circular knitting machine master wheel timing. ✓ Clean the single jersey circular knitting machine needles, cam boxes, sinkers, winder, main bearing, cylinder, top kit and total machine area with cloth and air compressor. ✓ Perform oiling of the single jersey circular knitting machine gear box. ✓ Perform greasing of the single jersey circular knitting machine main bed, main bearing, winder, winder box, winder shafts, motor shaft and master wheel.

2. Other requirements	<ul style="list-style-type: none">• N / A
3. Answer any questions your assessor may have during the practical assessment	My answers to questions are correct and demonstrate my understanding of the topics and their application.

3

ASSESSOR JUDGEMENT GUIDE

Candidate's Name Father's Name.....

INSTRUCTIONS FOR ASSESSOR

This section contains minimum evidence requirements. Oral questioning may be used to clarify candidate understanding of the topic and its application.

ACTIVITIES	MINIMUM EVIDENCE REQUIRED	YES	NO	ASSESSOR COMMENTS
1. Complete practical task of knitting machine operators under observation by an assessor	During a practical assessment, under observation by an assessor, the candidate correctly carried out the following tasks:			
Setup single jersey circular knitting machine for fabric production	Arranged yarn according to the provided job order			
	Checked, replaced/installed needles in the single jersey circular knitting machine according to the provided job order			
	Set knitting cams in the single jersey circular knitting machine according to the provided job order			
	Loaded yarn into creels according to the fabric structure			
Produce and pack 2 kilograms single jersey fabric on circular knitting machine	Knotted yarn on feeders to start production of single jersey fabric			
	Started single jersey circular knitting machine for production			
	Taken sample of single jersey fabric from the machine in the start of production and match it with the provided sample swatch.			
	Monitored circular knitting machine operations to detect and fix the faults of needle damage, yarn breakage, yarn variation, thick and thin fabric, needle shade, needle hole, sinker line, double hooked and oil leakage.			
	Checked the circular knitting machine for 50 counters/regulations to verify 2 kg single jersey fabric production.			
	Cut 2 kg single jersey fabric roll from circular knitting machine using scissors			
	Dropped 2 kg single jersey fabric roll on fabric inspection machine to check the quality of fabric based on 4 point system			
	Mark / paste barcode sticker having fabric details on 2 kg single jersey fabric roll			
Perform repair and maintenance of single jersey circular knitting machine	Checked and repaired/replaced the single jersey circular knitting machine needles and needle quality timings.			
	Checked and repaired/replaced the single jersey circular knitting machine yarn feeders and yarn carrier timings.			
	Checked and repaired/replaced the single jersey circular knitting machine cam boxes.			
	Checked and repaired/replaced the single jersey circular knitting machine sinker boxes and sinker timings.			
	Checked and repaired/replaced the single jersey circular knitting machine master wheel timing.			
	Cleaned the single jersey circular knitting machine needles, cam boxes, sinkers, winder, main bearing, cylinder, top kit and total machine area with cloth and air compressor.			
	Performed oiling of the single jersey circular knitting machine gear box.			

	Performed greasing of the single jersey circular knitting machine main bed, main bearing, winder, winder box, winder shafts, motor shaft and master wheel.			
2. Other requirements	[All other requirements related to the Assessment]			

<p>3. Answer any questions the assessor may have during the practical assessment</p>	<p>Candidate's answers to questions are correct and demonstrate understanding of the topics and their application.</p> <p>Assessor to document below all questions asked and candidate answers. Use extra sheets if required and attach.</p>			
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4

LIST OF TOOLS, EQUIPMENT, MATERIAL AND CONTEXT OF ASSESSMENT

INSTRUCTIONS	<p>This section contains information regarding;</p> <ul style="list-style-type: none"> Context of the assessment List of required tools and equipment. List of consumable items required during the service
1. Context of Assessment	This task will be performed in real time/simulated environment.

2. List of tools and equipment required (for five candidates)		
S. No	Items	Quantity
1.	Circular Single Jersey Knitting Machine	1
2.	Circular knitting needle MB 4 model with 30 diameter and 24 gauge	2250
3.	Circular Single Jersey Knit Cams 1 track	96
4.	Circular Single Jersey Knitting Sinkers	2250
5.	Air Compressor 8 Bars	1
6.	Fabric Inspection Table	1
7.	Fabric Cutter for GSM	5
8.	Weighing Scale	1
9.	Yarn Rate Testing Meter	5
10.	Scissors	5
11.	Yarn Tension Meter	5


3. List of consumable items required (for five candidates)		
S. No	Items	Quantity
1	24 single yarn for circular single jersey knitting machine	4 bags (Per bag 24 cones)
2	Cleaning Cloth 2 square feet	5 pcs
3	Grease	1 kg
4	Barcode sticker	5 pcs
5	Gear Oil	3 liters
6	White Oil	3 liters


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