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CABINET MAKER

Assessment Package

National Vocational
Certificate Level 4

Version 1 - January 2020



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Instruction Sheet for the Candidate



Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform Polishing
Purpose of Assessment	Formative Assessment
Candidate Details	Name _____ Registration/Roll Number _____
Guidance for Candidate	To meet this standard you are required to complete the following within the given time frame (for practical demonstration & assessment):
Time: 5 hours	During a practical assessment, under observation by an assessor, you are required to A. Arrange Polishing tools & Material <ol style="list-style-type: none"> 1. Identify the required tools for surface preparation. 2. Punch the nails for surface smoothing. 3. Fill up the cracks/minute holes with adhesive. 4. Remove the extra adhesive. 5. Apply sand paper for edge/surface smoothing. B. Perform Lacquer Polishing <ol style="list-style-type: none"> 1. Identify polishing tools & materials 2. Adjust the spray gun for polishing. 3. Prepare solution (sealer & thinner) to apply first coat 4. Spray the sealer. 5. Apply sand paper to the product. 6. Prepare solution (lacquer & thinner) to apply first coat. 7. Apply the required number of lacquer coats. C. Perform Staining <ol style="list-style-type: none"> 1. Apply sand paper to the product if required. 2. Identify the required staining material. 3. Prepare solution (Stain & thinner) to apply first coat to the product. 4. Apply the required number of stain coats. 5. Apply sand paper to the product if required. 6. Apply lacquer coat for final finishing of the product. D. Perform Spirit/French Polishing <ol style="list-style-type: none"> 1. Identify the required shellac material. 2. Apply the powder coat to the product. 3. Sand the product. 4. Prepare solution (Shellac & Spirit) to apply first coat to the product. 5. Apply the required number of shellac coats. 6. Apply sand paper to the product if required. E. Perform Paint Finishing <ol style="list-style-type: none"> 1. Identify the required paint material. 2. Prepare solution (undercoat & thinner) to apply first coat 3. Spray the undercoat to the product. 4. Apply sand paper to the product. 5. Prepare solution (paint & thinner) to apply first coat. 6. Apply required number of paint coats
Minimum Evidence Required	

7. Apply the required number of paint coats.
8. Apply sand paper to the product if required.
9. Apply lacquer coat for final finishing of the product.

F. Perform Varnish Finishing.

1. Identify the required varnish material.
2. Select Quantity of material (Varnish/ thinner) for lacquer polishing.
3. Prepare solution (varnish & thinner) to apply first coat
4. Spray varnish coat to the product.
5. Perform color matching if required.
6. Apply sand paper to the product.
7. Apply the required number of varnish coat.

G. Perform High Gloss Finishing

1. Identify the high gloss finishing material.
2. Select the Quantity of materials (hardener/sealer/ lacquer/ thinner) for lacquer polishing.
3. Prepare solution (sealer & thinner) to apply first coat
4. Spray the sealer.
5. Match the color if required.
6. Apply sand paper to the product.
7. Prepare solution (lacquer, hardener & thinner) to apply first coat.
8. Apply the required number of high gloss finish coats to the product.

Self-Assessment Checklist

Candidate Name	
Registration No.	
Qualification	Cabinet Maker Level-4
Competency Standards	Perform Polishing
Assessment Task	<ol style="list-style-type: none"> 1. Perform Surface Finishing 2. Arrange Polishing tools & Material 3. Perform Lacquer Polishing 4. Perform Staining 5. Perform Spirit/French Polishing 6. Perform Paint Finishing 7. Perform Varnish Finishing. 8. Perform High Gloss Finishing

I can.....

Performance Criteria	Yes	No
A. Arrange Polishing tools & Material		
1. Identify the required tools for surface preparation.	<input type="checkbox"/>	<input type="checkbox"/>
2. Punch the nails for surface smoothing.	<input type="checkbox"/>	<input type="checkbox"/>
3. Fill up the cracks/minute holes with adhesive.	<input type="checkbox"/>	<input type="checkbox"/>
4. Remove the extra adhesive.	<input type="checkbox"/>	<input type="checkbox"/>
5. Apply sand paper for edge/surface smoothing.	<input type="checkbox"/>	<input type="checkbox"/>
B. Perform Lacquer Polishing		
1. Identify polishing tools & materials	<input type="checkbox"/>	<input type="checkbox"/>
2. Adjust the spray gun for polishing.	<input type="checkbox"/>	<input type="checkbox"/>
3. Prepare solution (sealer & thinner) to apply first coat	<input type="checkbox"/>	<input type="checkbox"/>
4. Spray the sealer.	<input type="checkbox"/>	<input type="checkbox"/>
5. Apply sand paper to the product.	<input type="checkbox"/>	<input type="checkbox"/>
6. Prepare solution (lacquer & thinner) to apply first coat.	<input type="checkbox"/>	<input type="checkbox"/>
7. Apply the required number of lacquer coats.	<input type="checkbox"/>	<input type="checkbox"/>
C. Perform Staining		
1. Apply sand paper to the product if required.	<input type="checkbox"/>	<input type="checkbox"/>
2. Identify the required staining material.	<input type="checkbox"/>	<input type="checkbox"/>
3. Prepare solution (Stain & thinner) to apply first coat to the product.	<input type="checkbox"/>	<input type="checkbox"/>
4. Apply the required number of stain coats.	<input type="checkbox"/>	<input type="checkbox"/>
5. Apply sand paper to the product if required.	<input type="checkbox"/>	<input type="checkbox"/>
6. Apply lacquer coat for final finishing of the product.	<input type="checkbox"/>	<input type="checkbox"/>
D. Perform Spirit/French Polishing		
1. Identify the required shellac material.	<input type="checkbox"/>	<input type="checkbox"/>

2. Apply the powder coat to the product.	<input type="checkbox"/>	<input type="checkbox"/>
3. Sand the product.	<input type="checkbox"/>	<input type="checkbox"/>
4. Prepare solution (Shellac & Spirit) to apply first coat to the product.	<input type="checkbox"/>	<input type="checkbox"/>
5. Apply the required number of shellac coats.	<input type="checkbox"/>	<input type="checkbox"/>
6. Apply sand paper to the product if required.	<input type="checkbox"/>	<input type="checkbox"/>
E. Perform Paint Finishing		
1. Identify the required paint material.	<input type="checkbox"/>	<input type="checkbox"/>
2. Prepare solution (undercoat & thinner) to apply first coat	<input type="checkbox"/>	<input type="checkbox"/>
3. Spray the undercoat to the product.	<input type="checkbox"/>	<input type="checkbox"/>
4. Apply sand paper to the product.	<input type="checkbox"/>	<input type="checkbox"/>
5. Prepare solution (paint & thinner) to apply first coat.	<input type="checkbox"/>	<input type="checkbox"/>
6. Apply required number of paint coats	<input type="checkbox"/>	<input type="checkbox"/>
7. Apply the required number of paint coats.	<input type="checkbox"/>	<input type="checkbox"/>
8. Apply sand paper to the product if required.	<input type="checkbox"/>	<input type="checkbox"/>
9. Apply lacquer coat for final finishing of the product.	<input type="checkbox"/>	<input type="checkbox"/>
F. Perform Varnish Finishing.		
1. Identify the required varnish material.	<input type="checkbox"/>	<input type="checkbox"/>
2. Select Quantity of material (Varnish/ thinner) for lacquer polishing.	<input type="checkbox"/>	<input type="checkbox"/>
3. Prepare solution (varnish & thinner) to apply first coat	<input type="checkbox"/>	<input type="checkbox"/>
4. Spray varnish coat to the product.	<input type="checkbox"/>	<input type="checkbox"/>
5. Perform color matching if required.	<input type="checkbox"/>	<input type="checkbox"/>
6. Apply sand paper to the product.	<input type="checkbox"/>	<input type="checkbox"/>
7. Apply the required number of varnish coat.	<input type="checkbox"/>	<input type="checkbox"/>
G. Perform High Gloss Finishing		
1. Identify the high gloss finishing material.	<input type="checkbox"/>	<input type="checkbox"/>
2. Select the Quantity of materials (hardener/sealer/ lacquer/ thinner) for lacquer polishing.	<input type="checkbox"/>	<input type="checkbox"/>
3. Prepare solution (sealer & thinner) to apply first coat	<input type="checkbox"/>	<input type="checkbox"/>
4. Spray the sealer.	<input type="checkbox"/>	<input type="checkbox"/>
5. Match the color if required.	<input type="checkbox"/>	<input type="checkbox"/>
6. Apply sand paper to the product.	<input type="checkbox"/>	<input type="checkbox"/>
7. Prepare solution (lacquer, hardener & thinner) to apply first coat.	<input type="checkbox"/>	<input type="checkbox"/>
8. Apply the required number of high gloss finish coats to the product.	<input type="checkbox"/>	<input type="checkbox"/>

Candidate's Signature _____

Assessor's Signature _____

Date: _____

Assessors Judgment Guide

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform Polishing
Candidate Details	Name: _____ Registration/Roll Number: _____ Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor _____ Assessor's code: _____ Signature: _____

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Nature of Activity							
Practical Skill Demonstration			✓				
Knowledge Assessment		✓					
Other Requirement							

Observation Checklist

Assessment Task	<ol style="list-style-type: none"> 1. Perform Surface Finishing 2. Arrange Polishing tools & Material 3. Perform Lacquer Polishing 4. Perform Staining 5. Perform Spirit/French Polishing 6. Perform Paint Finishing 7. Perform Varnish Finishing. 8. Perform High Gloss Finishing 				
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
B. Arrange Polishing tools & Material					
1.	Identify the required tools for surface preparation.				
2.	Punch the nails for surface smoothing.				
3.	Fill up the cracks/minute holes with adhesive.				
4.	Remove the extra adhesive.				
5.	Apply sand paper for edge/surface smoothing.				
C. Perform Lacquer Polishing					
6.	Identify polishing tools & materials				
7.	Adjust the spray gun for polishing.				
8.	Prepare solution (sealer & thinner) to apply first coat				
9.	Spray the sealer.				
10.	Apply sand paper to the product.				
11.	Prepare solution (lacquer & thinner) to apply first coat.				
12.	Apply the required number of lacquer coats				
C. Perform Staining					
13.	Apply sand paper to the product if required.				
14.	Identify the required staining material.				
15.	Prepare solution (Stain & thinner) to apply first coat to the product.				
16.	Apply the required number of stain coats.				
17.	Apply sand paper to the product if required.				
18.	Apply lacquer coat for final finishing of the product.				
D. Perform Spirit/French Polishing					
19.	Identify the required shellac material.				
20.	Apply the powder coat to the product.				
21.	Sand the product.				
22.	Prepare solution (Shellac & Spirit) to apply first coat to the product.				
23.	Apply the required number of shellac coats.				
24.	Apply sand paper to the product if required.				
E. Perform Paint Finishing					
25.	Identify the required paint material.				
26.	Prepare solution (undercoat & thinner) to apply first coat				
27.	Spray the undercoat to the product.				
28.	Apply sand paper to the product.				
29.	Prepare solution (paint & thinner) to apply first coat.				
30.	Apply required number of paint coats				
31.	Apply the required number of paint coats.				

32.	Apply sand paper to the product if required.				
33.	Apply lacquer coat for final finishing of the product.				
F. Perform Varnish Finishing.					
34.	Identify the required varnish material.				
35.	Select Quantity of material (Varnish/ thinner) for lacquer polishing.				
36.	Prepare solution (varnish & thinner) to apply first coat				
37.	Spray varnish coat to the product.				
38.	Perform color matching if required.				
39.	Apply sand paper to the product.				
40.	Apply the required number of varnish coat.				
G. Perform High Gloss Finishing					
41.	Identify the high gloss finishing material.				
42.	Select the Quantity of materials (hardener/sealer/ lacquer/ thinner) for lacquer polishing.				
43.	Prepare solution (sealer & thinner) to apply first coat				
44.	Spray the sealer.				
45.	Match the color if required.				
46.	Apply sand paper to the product.				
47.	Prepare solution (lacquer, hardener & thinner) to apply first coat.				
48.	Apply the required number of high gloss finish coats to the product.				
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>			

Knowledge Assessment

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform Polishing
Candidate Details	Name: _____ Registration/Roll Number: _____ Candidate Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: _____ Assessor's code: _____ Signature of the Assessor: _____

Candidate's response is not required to be identical, but similar concepts and/or keywords must be used. Oral questioning may be used to clarify candidate understanding of topic and its application.

	Questions (Candidate confidently answered questions correctly and demonstrated understanding of the topics and their application)	Satisfactory	Not Satisfactory
1.	Name any three polishing tools _____		
2.	Name polishing materials _____		
3.	What is Nail punching? _____		
4.	How to prepare filling materials? _____		
5.	What is a spray gun? _____		
6.	What is staining? _____		
7.	_____ _____		

Feedback to the Candidate

Candidate's Signature _____ **Assessor's Signature**



Instruction Sheet for the Candidate



Qualification	Cabinet Maker Level-4
Competency Standard(s)	Maintain Machines
Purpose of Assessment	Formative Assessment

Candidate Details	Name _____ Registration/Roll Number _____
Guidance for Candidate	To meet this standard you are required to complete the following within the given time frame (for practical demonstration & assessment): <ol style="list-style-type: none">1. Replace Machine Belts/chains2. Perform Sharpening of Cutting Blades3. Perform Lubrication of machine parts.4. Replace Drilling/ boring bits5. Replace Profile Cutters
Time: 4 Hours	During a practical assessment, under observation by an assessor, you are required to
Minimum Evidence Required	<ol style="list-style-type: none">1. Disconnect power supply of machine.2. Remove the safety covers3. Unmount the belt/chain4. Replace the belt/chain as per specification.5. Adjust tension of the belt/chain.6. Connect the Power supply.7. Carry out test run of the machine.8. Mount the Safety covers.9. Check condition of the cutting blade10. Lock the spindle.11. Remove the blade.12. Remove the flanges13. Replace the blade.14. Unlock the spindle.15. Adjust tension of the blade if required.16. Connect the Power supply.17. Carry out test run of the machine.18. Identify the lubricating tools & material.19. Perform lubrication of the machine parts.20. Identify types of drilling/boring bits21. Replace the faulty drilling/boring bit.22. Identify the profiling cutter.23. Lock the spindle.24. Remove the profile cutters25. Remount the desired profile in the cutter head.26. Unlock the Spindle.27. Carry out test run.

Self-Assessment Checklist

Candidate Name	
Registration No.	
Qualification	Cabinet Maker Level-4
Competency Standards	Maintain Machines
Assessment Task	<ol style="list-style-type: none"> 1. Replace Machine Belts/chains 2. Perform Sharpening of Cutting Blades 3. Perform Lubrication of machine parts. 4. Replace Drilling/ boring bits 5. Replace Profile Cutters

I can.....

Performance Criteria	Yes	No
1. Disconnect power supply of machine.	<input type="checkbox"/>	<input type="checkbox"/>
2. Remove the safety covers	<input type="checkbox"/>	<input type="checkbox"/>
3. Unmount the belt/chain	<input type="checkbox"/>	<input type="checkbox"/>
4. Replace the belt/chain as per specification.	<input type="checkbox"/>	<input type="checkbox"/>
5. Adjust tension of the belt/chain.	<input type="checkbox"/>	<input type="checkbox"/>
6. Connect the Power supply.	<input type="checkbox"/>	<input type="checkbox"/>
7. Carry out test run of the machine.	<input type="checkbox"/>	<input type="checkbox"/>
8. Mount the Safety covers.	<input type="checkbox"/>	<input type="checkbox"/>
9. Check condition of the cutting blade	<input type="checkbox"/>	<input type="checkbox"/>
10. Lock the spindle.	<input type="checkbox"/>	<input type="checkbox"/>
11. Remove the blade.	<input type="checkbox"/>	<input type="checkbox"/>
12. Remove the flanges	<input type="checkbox"/>	<input type="checkbox"/>
13. Replace the blade.	<input type="checkbox"/>	<input type="checkbox"/>
14. Unlock the spindle.	<input type="checkbox"/>	<input type="checkbox"/>
15. Adjust tension of the blade if required.	<input type="checkbox"/>	<input type="checkbox"/>
16. Connect the Power supply.	<input type="checkbox"/>	<input type="checkbox"/>
17. Carry out test run of the machine.	<input type="checkbox"/>	<input type="checkbox"/>
18. Identify the lubricating tools & material.	<input type="checkbox"/>	<input type="checkbox"/>
19. Perform lubrication of the machine parts.	<input type="checkbox"/>	<input type="checkbox"/>
20. Identify types of drilling/boring bits	<input type="checkbox"/>	<input type="checkbox"/>
21. Replace the faulty drilling/boring bit.	<input type="checkbox"/>	<input type="checkbox"/>
22. Identify the profiling cutter.	<input type="checkbox"/>	<input type="checkbox"/>
23. Lock the spindle.	<input type="checkbox"/>	<input type="checkbox"/>
24. Remove the profile cutters	<input type="checkbox"/>	<input type="checkbox"/>
25. Remount the desired profile in the cutter head.	<input type="checkbox"/>	<input type="checkbox"/>
26. Unlock the Spindle.	<input type="checkbox"/>	<input type="checkbox"/>
27. Carry out test run.	<input type="checkbox"/>	<input type="checkbox"/>

Candidate's Signature _____ Assessor's Signature _____

Date: _____

Assessors Judgment Guide

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Maintain Machines
Candidate Details	Name: _____ Registration/Roll Number: _____ Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor _____ Assessor's code: _____ Signature: _____

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Nature of Activity							
Practical Skill Demonstration			✓				
Knowledge Assessment		✓					
Other Requirement							

Observation Checklist

Assessment Task	<ol style="list-style-type: none"> 1. Replace Machine Belts/chains 2. Perform Sharpening of Cutting Blades 3. Perform Lubrication of machine parts. 4. Replace Drilling/ boring bits 5. Replace Profile Cutters 			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1.	Disconnect power supply of machine.			
2.	Remove the safety covers			
3.	Unmount the belt/chain			
4.	Replace the belt/chain as per specification.			
5.	Adjust tension of the belt/chain.			
6.	Connect the Power supply.			
7.	Carry out test run of the machine.			
8.	Mount the Safety covers.			
9.	Check condition of the cutting blade			
10.	Lock the spindle.			
11.	Remove the blade.			
12.	Remove the flanges			
13.	Replace the blade.			
14.	Unlock the spindle.			
15.	Adjust tension of the blade if required.			
16.	Connect the Power supply.			
17.	Carry out test run of the machine.			
18.	Identify the lubricating tools & material.			
19.	Perform lubrication of the machine parts.			
20.	Identify types of drilling/boring bits			
21.	Replace the faulty drilling/boring bit.			
22.	Identify the profiling cutter.			
23.	Lock the spindle.			
24.	Remove the profile cutters			
25.	Remount the desired profile in the cutter head.			
26.	Unlock the Spindle.			
27.	Carry out test run			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Knowledge Assessment

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Maintain Machines
Candidate Details	Name: _____ Registration/Roll Number: _____ Candidate Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: _____ Assessor's code: _____ Signature of the Assessor: _____

Candidate's response is not required to be identical, but similar concepts and/or keywords must be used. Oral questioning may be used to clarify candidate understanding of topic and its application.

	Questions (Candidate confidently answered questions correctly and demonstrated understanding of the topics and their application)	Satisfactory	Not Satisfactory
1.	Differentiate between belt and chain		
2.	Describe Belt Specifications		
3.	Describe chain Specifications		
4.	What is lubrication?		
5.	What is the importance jigs & fixture		
6.			
7.			
8.			
9.			
10.			

Feedback to the Candidate

Candidate's Signature _____ **Assessor's Signature**



Instruction Sheet for the Candidate



Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform CAD/CAM Operations
Purpose of Assessment	Formative Assessment

Candidate Details	Name _____ Registration/Roll Number _____
Guidance for Candidate	To meet this standard you are required to complete the following within the given time frame (for practical demonstration & assessment): <ol style="list-style-type: none">1. Interpret Drawing & Design using CAD2. Draw & Design the job using CAD3. Load the desired Tools4. Perform Simulation5. Perform Material Loading6. Perform CAM Operations
Time: 4 hours	During a practical assessment, under observation by an assessor, you are required to
Minimum Evidence Required	<ol style="list-style-type: none">1. Collect the desired drawing & design2. Consult catalogue as per client demand3. Set Interface in CAD software4. Make Multiview drawing & design of the job5. Make 3D drawing & design of the job/ part6. Render the job as per client's demand7. Plot/ print the job8. Identify the required tools as per process9. Select the tools in the CAD/CAM software10. Load the tools in CAD/CAM software11. Convert CAD to CAM codes using the software12. Run Simulation to check accuracy of process13. Identify required parts of the job14. Set the clamping/ vacuum sucking units as per parts of the job15. Load the job on the machine bed16. Ensure the loading of desired tools/ bits in ATC.17. Execute the machine to complete the process18. Take out the completed part

Self-Assessment Checklist

Candidate Name	
Registration No.	
Qualification	Cabinet Maker Level-4
Competency Standards	Perform CAD/CAM Operations
Assessment Task	<ol style="list-style-type: none"> 1. Interpret Drawing & Design using CAD 2. Draw & Design the job using CAD 3. Load the desired Tools 4. Perform Simulation 5. Perform Material Loading 6. Perform CAM Operations

I can.....

Performance Criteria	Yes	No
1. Collect the desired drawing & design	<input type="checkbox"/>	<input type="checkbox"/>
2. Consult catalogue as per client demand	<input type="checkbox"/>	<input type="checkbox"/>
3. Set Interface in CAD software	<input type="checkbox"/>	<input type="checkbox"/>
4. Make Multiview drawing & design of the job	<input type="checkbox"/>	<input type="checkbox"/>
5. Make 3D drawing & design of the job/ part	<input type="checkbox"/>	<input type="checkbox"/>
6. Render the job as per client's demand	<input type="checkbox"/>	<input type="checkbox"/>
7. Plot/ print the job	<input type="checkbox"/>	<input type="checkbox"/>
8. Identify the required tools as per process	<input type="checkbox"/>	<input type="checkbox"/>
9. Select the tools in the CAD/CAM software	<input type="checkbox"/>	<input type="checkbox"/>
10. Load the tools in CAD/CAM software	<input type="checkbox"/>	<input type="checkbox"/>
11. Convert CAD to CAM codes using the software	<input type="checkbox"/>	<input type="checkbox"/>
12. Run Simulation to check accuracy of process	<input type="checkbox"/>	<input type="checkbox"/>
13. Identify required parts of the job	<input type="checkbox"/>	<input type="checkbox"/>
14. Set the clamping/ vacuum sucking units as per parts of the job	<input type="checkbox"/>	<input type="checkbox"/>
15. Load the job on the machine bed	<input type="checkbox"/>	<input type="checkbox"/>
16. Ensure the loading of desired tools/ bits in ATC.	<input type="checkbox"/>	<input type="checkbox"/>
17. Execute the machine to complete the process	<input type="checkbox"/>	<input type="checkbox"/>
18. Take out the completed part	<input type="checkbox"/>	<input type="checkbox"/>

Candidate's Signature _____

Assessor's

Signature _____

Date: _____

Assessors Judgment Guide

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform CAD/CAM Operations
Candidate Details	Name: _____ Registration/Roll Number: _____ Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor _____ Assessor's code: _____ Signature: _____

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Nature of Activity							
Practical Skill Demonstration			✓				
Knowledge Assessment		✓					
Other Requirement							

Observation Checklist

Assessment Task	<ol style="list-style-type: none"> 1. Interpret Drawing & Design using CAD 2. Draw & Design the job using CAD 3. Load the desired Tools 4. Perform Simulation 5. Perform Material Loading 6. Perform CAM Operations 			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1.	Collect the desired drawing & design			
2.	Consult catalogue as per client demand			
3.	Set Interface in CAD software			
4.	Make Multiview drawing & design of the job			
5.	Make 3D drawing & design of the job/ part			
6.	Render the job as per client's demand			
7.	Plot/ print the job			
8.	Identify the required tools as per process			
9.	Select the tools in the CAD/CAM software			
10.	Load the tools in CAD/CAM software			
11.	Convert CAD to CAM codes using the software			
12.	Run Simulation to check accuracy of process			
13.	Identify required parts of the job			
14.	Set the clamping/ vacuum sucking units as per parts of the job			
15.	Load the job on the machine bed			
16.	Ensure the loading of desired tools/ bits in ATC.			
17.	Execute the machine to complete the process			
18.	Take out the completed part			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Knowledge Assessment

Qualification	Cabinet Maker Level-4
Competency Standard(s)	Perform CAD/CAM Operations
Candidate Details	Name: _____ Registration/Roll Number: _____ Candidate Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: _____ Assessor's code: _____ Signature of the Assessor: _____

Candidate's response is not required to be identical, but similar concepts and/or keywords must be used. Oral questioning may be used to clarify candidate understanding of topic and its application.

	Questions (Candidate confidently answered questions correctly and demonstrated understanding of the topics and their application)	Satisfactory	Not Satisfactory
1.	What is CAD Software? _____		
2.	What is CAM Software? _____		
3.	Name various CAM operations _____		
4.	What is vacuum system? _____		
5.	Describe the automatic tool changer _____		
6.	_____ _____		
7.	_____ _____		
8.	_____ _____		
9.	_____ _____		
10.	_____		

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Feedback to the Candidate	
Candidate's Signature _____	Assessor's Signature



Instruction Sheet for the Candidate

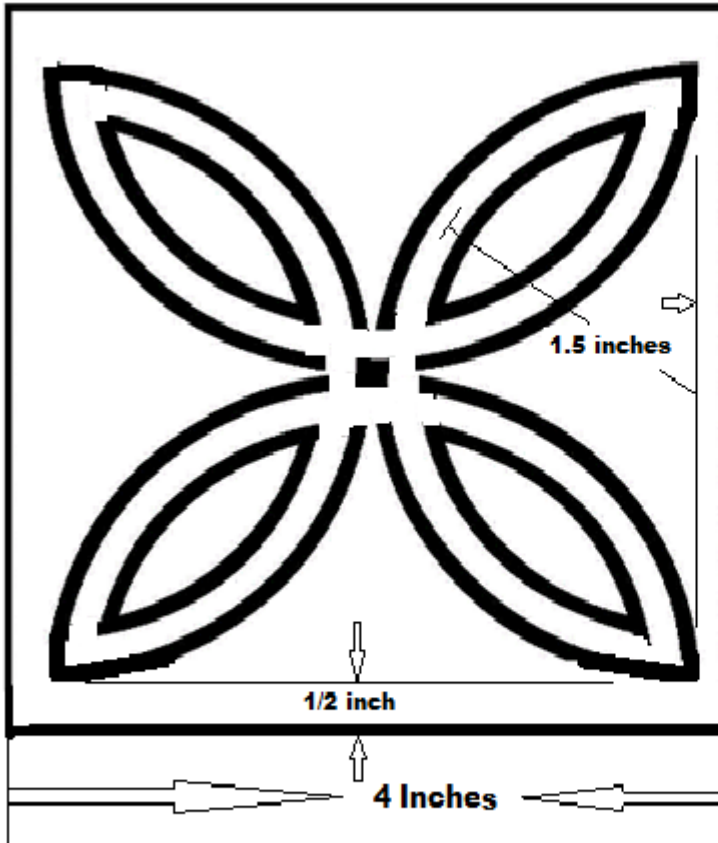


Qualification	Cabinet Maker (Level-4)
Competency Standard(s)	1. Perform Polishing 2. Maintain Machines 3. Perform CAD/CAM Operations
Purpose of Assessment	Summative Assessment

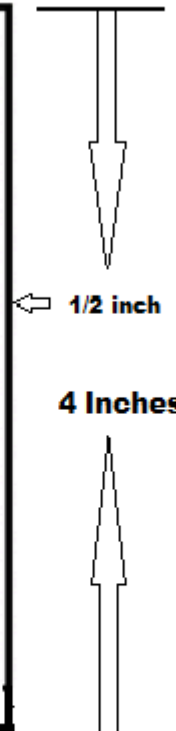
Candidate Details	Name _____ Registration/Roll Number _____
Guidance for Candidate	To meet this standard, you are required to complete the following within Two hours' time frame (for practical demonstration & assessment): Make a cabinet door with wooden tiles/panel of (4 x 4 x 1 inches) from given workpiece, develop a design on it (as given in Annexure-A) and polish it to highlight the design.
Time: 2 Hours	During a practical assessment, under observation by an assessor, you are required to
Minimum Evidence Required	Make a cabinet door with wooden tiles/panel of (4 x 4 x 1 inches) from given workpiece, develop a design on it (as given in Annexure-A) and polish it to highlight the design. <ul style="list-style-type: none">➤ Cut the given piece of wood and make a tile of (4 X 4 X 1 inches).➤ Scan given design (picture) in computer.➤ Set dimensions of (4 X 4 X 1 inches)➤ Make a vector file of given design (picture)➤ Make G-code of vector file of given design (picture)➤ Verify G-code in simulator and make changes as desired➤ Upload G-Code to CNC machine➤ Place the wooden tile in CNC➤ Run CNC and make design on wooden tile.➤ Stop the CNC and take out the wooden tile.➤ Clean wooden tile.➤ Apply polish on wooden tile to highlight design.➤ Fix wooden tile in cabinet door.➤ Apply final polish on cabinet door to highlight design.



Instruction Sheet for the Candidate



Annexure - A



Thickness of Tile = 1 Inch
Grove depth = 1/16 Inch
Dia. of End mill cutter = 1/4 inch.
Radius of semi circle = 1.5 inches

Self-Assessment Checklist

Candidate Name	
Registration No.	
Qualification	Cabinet Maker (Level-4)
Competency Standards	1. Perform Polishing 2. Maintain Machines 3. Perform CAD/CAM Operations
Assessment Task	Make a wooden tile of (4 x 4 x 1 inches) from given workpiece, develop a design on it (as given in Annexure-A) and polish it to highlight the design.

I can.....

Performance Criteria	Yes	No
1. Cut the given piece of wood and make a tile of (4 X 4 X 1 inches).	<input type="checkbox"/>	<input type="checkbox"/>
2. Scan given design (picture) in computer.	<input type="checkbox"/>	<input type="checkbox"/>
3. Set dimensions of (4 X 4 X 1 inches)	<input type="checkbox"/>	<input type="checkbox"/>
4. Make a vector file of given design (picture)	<input type="checkbox"/>	<input type="checkbox"/>
5. Make G-code of vector file of given design (picture)	<input type="checkbox"/>	<input type="checkbox"/>
6. Verify G-code in simulator and make changes as desired	<input type="checkbox"/>	<input type="checkbox"/>
7. Upload G-Code to CNC machine	<input type="checkbox"/>	<input type="checkbox"/>
8. Place the wooden tile in CNC	<input type="checkbox"/>	<input type="checkbox"/>
9. Run CNC and make design on wooden tile.	<input type="checkbox"/>	<input type="checkbox"/>
10. Stop the CNC and take out the wooden tile.	<input type="checkbox"/>	<input type="checkbox"/>
11. Clean the wooden tile.	<input type="checkbox"/>	<input type="checkbox"/>
12. Apply polish on it to highlight design.	<input type="checkbox"/>	<input type="checkbox"/>
13. Fix wooden tile in cabinet door	<input type="checkbox"/>	<input type="checkbox"/>
14. Apply final polish on cabinet door to highlight design.	<input type="checkbox"/>	<input type="checkbox"/>

Candidate's Signature _____

Assessor's

Signature _____

Date: _____

Assessors Judgment Guide

Qualification	Cabinet Maker (Level-4)
Competency Standard(s)	1. Perform Polishing 2. Maintain Machines 3. Perform CAD/CAM Operations
Candidate Details	Name: _____ Registration/Roll Number: _____ Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor _____ Assessor's code: _____ Signature: _____

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓				
Knowledge Assessment		✓					
Other Requirement							

Observation Checklist

Assessment Task	Make a cabinet door with wooden tiles/panel of (4 x 4 x 1 inches) from given workpiece, develop a design on it (as given in Annexure-A) and polish it to highlight the design.			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1.	Cut the given piece of wood and make a tile of (4 X 4 X 1 inches).			
2.	Scan given design (picture) in computer.			
3.	Set dimensions of (4 X 4 X 1 inches)			
4.	Make a vector file of given design (picture)			
5.	Make G-code of vector file of given design (picture)			
6.	Verify G-code in simulator and make changes as desired			
7.	Upload G-Code to CNC machine			
8.	Place the wooden tile in CNC			
9.	Run CNC and make design on wooden tile.			
10.	Stop the CNC and take out the wooden tile.			
11.	Clean the wooden tile.			
12.	Apply polish on it to highlight design.			
13.	Fix wooden tile in cabinet door			
14.	Apply final polish on cabinet door to highlight design.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Knowledge Assessment

Qualification	Cabinet Maker (Level-4)
Competency Standard(s)	1. Perform Polishing 2. Maintain Machines 3. Perform CAD/CAM Operations
Candidate Details	Name: _____ Registration/Roll Number: _____ Candidate Signature: _____
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: _____ Assessor's code: _____ Signature of the Assessor: _____

Candidate's response is not required to be identical, but similar concepts and/or keywords must be used. Oral questioning may be used to clarify candidate understanding of topic and its application.

	Questions (Candidate confidently answered questions correctly and demonstrated understanding of the topics and their application)	Satisfactory	Not Satisfactory
1.	What is tile?		
2.	What is scan?		
3.	What is G-code?		
4.	What is vector file?		
5.	Define polishing.		
6.	What CAD stand for?		
7.	What CAM stand for?		


Feedback to the Candidate

Candidate's Signature _____ Assessor's Signature

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